

LOCKOUT

FOLLOW SHUT DOWN PROCESSES

FOLLOW START UP PROCEDURES

Total Number of Control Points =



PROCEDURE
HYDRA SEALER CASE WELDER
ASSET # L0002396

LOCATION
DEPT 800 # 3
BAY AREA
E / G / 107/109

BEFORE SERVICING THIS MACHINE, NOTIFY AFFECTED PERSONNEL



ENERGY SOURCE	LOCATION	PERFORM ACTION	YOU MUST VERIFY
ELECTRICAL E ALL SOLENOIDS MOTORS AND CONTROLS	SE SIDE OF MACHINE ON FRONT PANEL DOOR	PRESS EMERGENCY STOP S1 . TURN OFF DISCONNECT SWITCH E AND LOCKOUT	PRESS START BUTTON ON CONTROL PANEL AND CHECK FOR MOTION
PNEUMATIC A ALL SOLENOIDS MOTORS AND CONTROLS	SE SIDE OF MACHINE 6 FT FROM FLOOR	PRESS STOP S1 . TURN OFF MAIN DUMP VALVE A AND LOCKOUT	PRESS START BUTTON ON PANEL AND CHECK FOR MOTION

STOP IF LOCKOUT / HAZARDOUS ENERGY CONTROL CANNOT BE PERFORMED / VERIFIED NOTIFIED YOUR SUPERVISOR **STOP**